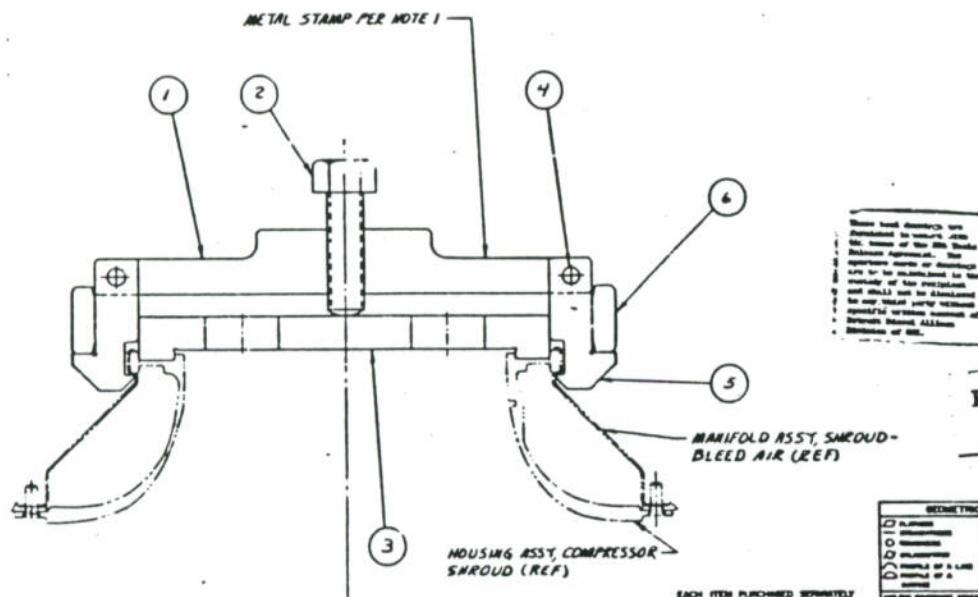


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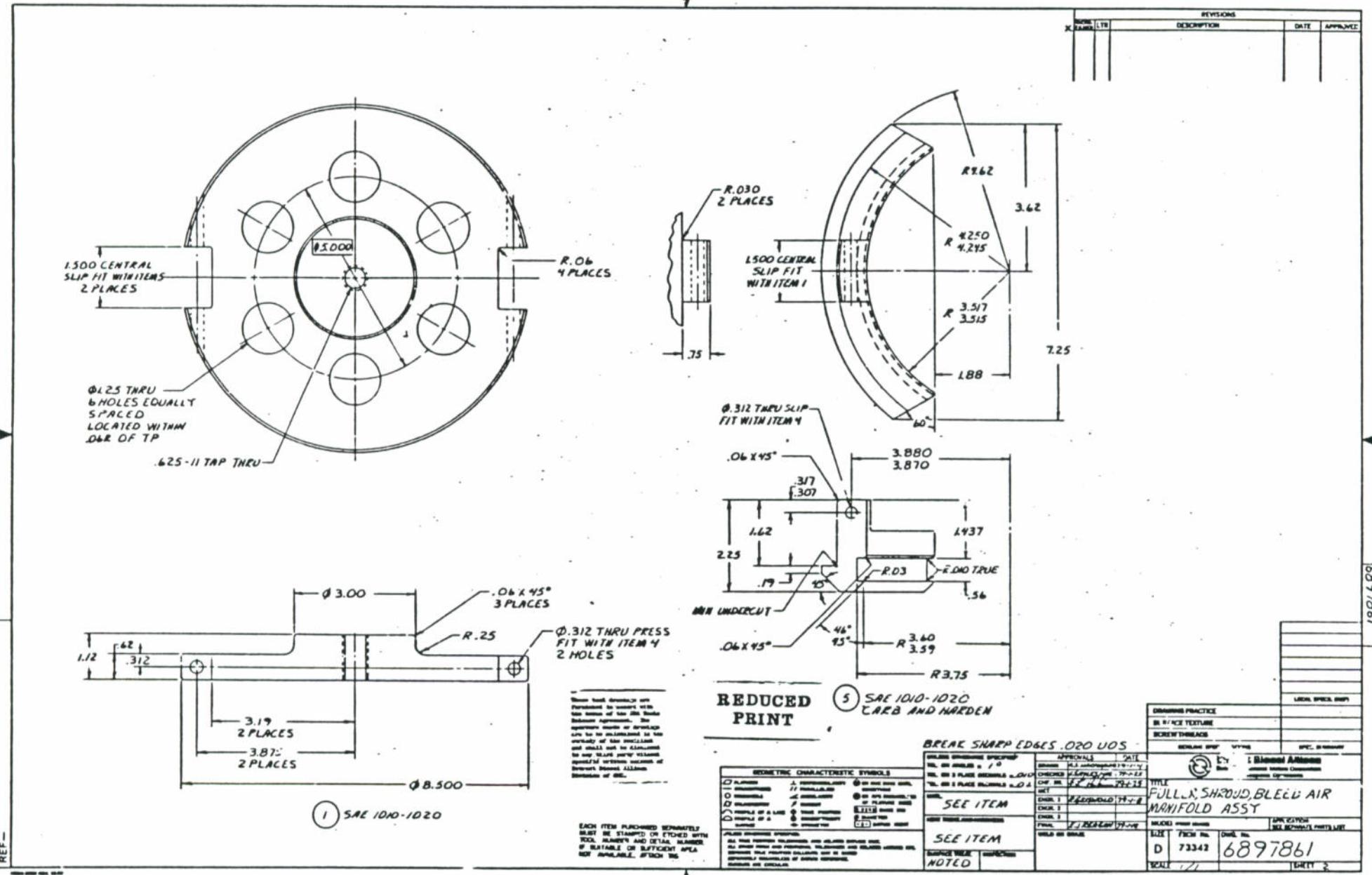
REVISIONS				
NUMBER	DATE	DESCRIPTION	DATE	APPROVED



137

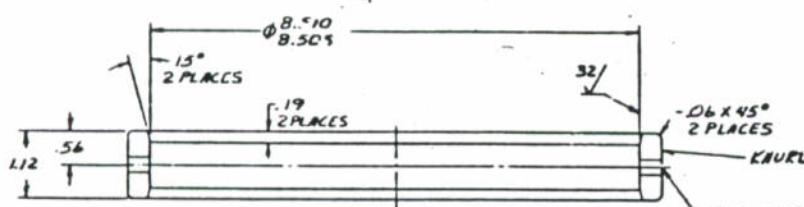
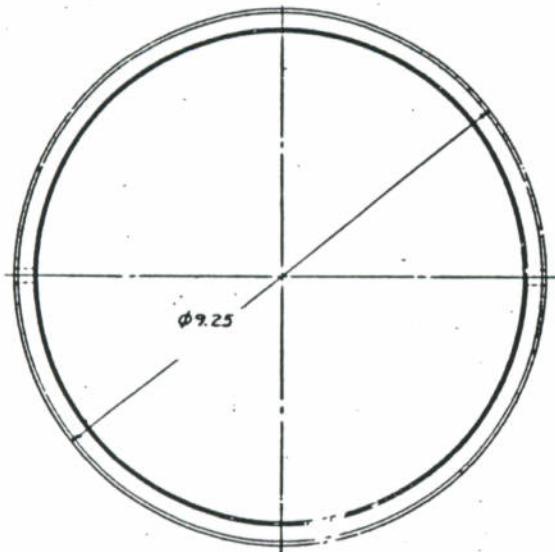
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8"-3/16" HIGH FIGURES THE FOLLOWING IN THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER IN VENDOR NAME OR TRADEMARK
 2. BLACK OXIDE PER AMS 2485

SHOP COPY



SHOP COPY

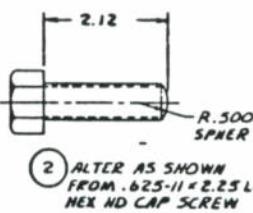
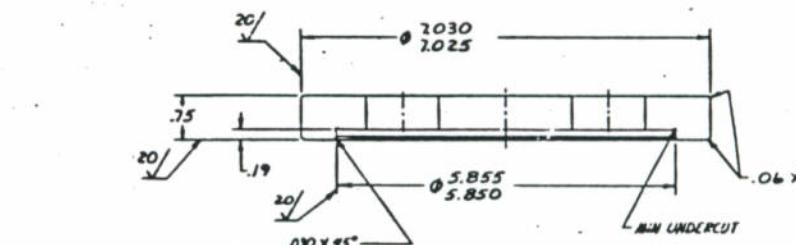
REVISIONS				
REV.	LTR.	DESCRIPTION	DATE	APPROVED



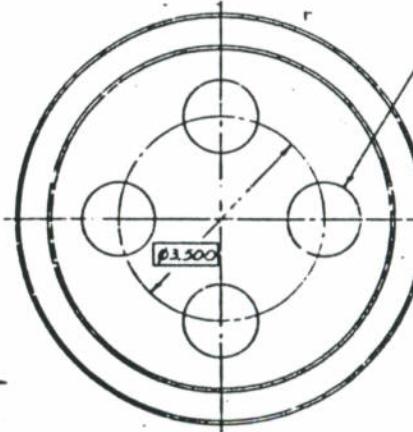
⑥ SAE 1010-1020
CARB, HDN AND GRIND

REDUCED
PRINT

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER.
IF STAMP NOT AVAILABLE, ATTACH TAG.



② ALTER AS SHOWN
FROM .625-11 X 2.25 L6
HEX HD CAP SCREW



Ø1.25 THRU
4 HOLES EQUALLY
SPACED LOCATED
WITHIN .06 OF TP

NOTE: THIS DRAWING IS FOR INFORMATION ONLY.
IT IS THE RESPONSIBILITY OF THE MANUFACTURER
TO DETERMINE THE PROPER PROCESSES,
METHODS AND EQUIPMENT TO BE USED
IN THE MANUFACTURE OF THIS PART.
DO NOT USE THIS DRAWING FOR
MANUFACTURING PURPOSES.
THIS DRAWING IS THE PROPERTY OF
THE MANUFACTURER AND IS
NOT TO BE COPIED OR
REDISTRIBUTED.

③ SAE 1010-1020
CARB, HDN AND GRIND

GEOMETRIC CHARACTERISTIC SYMBOLS	
<input type="checkbox"/> PARALLEL	<input type="checkbox"/> PERPENDICULAR
<input type="checkbox"/> TANGENT	<input type="checkbox"/> COINCIDENT
<input type="checkbox"/> EQUAL	<input type="checkbox"/> SIMILAR
<input type="checkbox"/> HORIZONTAL	<input type="checkbox"/> VERTICAL
<input type="checkbox"/> DIAMETER	<input type="checkbox"/> RADIAL
<input type="checkbox"/> LENGTH	<input type="checkbox"/> ANGULAR
<input type="checkbox"/> AREA	<input type="checkbox"/> SURFACE FINISH
<input type="checkbox"/> VOLUME	<input type="checkbox"/> POSITION
<input type="checkbox"/> 2 PLANE DISTANCE	<input type="checkbox"/> COORDINATES
<input type="checkbox"/> 3 PLANE DISTANCE	<input type="checkbox"/> INCLINATION
<input type="checkbox"/> 4 PLANE DISTANCE	<input type="checkbox"/> ORIENTATION
<input type="checkbox"/> 5 PLANE DISTANCE	<input type="checkbox"/> COORDINATE SYSTEM
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